Dart Aerospace Ltd. Wednesday, 4/25/2007 2:40:04 PM Date: User: Kim Johnston **Process Sheet** : MOUNTING BRACKET Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** Job Number **Estimate Number** : 10604 NA : D2581 Part Number P.O. Number S.O. No. : NA · D2581 REV A1 : 4/25/2007 **Drawing Number** This Issue : N/A Prsht Rev. Project Number : SMALL /MED FAB First Issue Type **Drawing Revision** : 31189 Material **Previous Run Due Date** : 5/2/2007 Qty: 52 Um: Written By Checked & Approved By : Est. Added info to step 2 SM Comment **Additional Product** Job Number: **Machine Or Operation:** Description: Seq. #: 304/316 .125 Sheet 1.0 M304S11GA Comment: Qty.: 0.0196 sf(s)/Unit Total: 1.0210 sf(s) 304/316 .125 Sheet (M304S0125) 0705 11 Batch: M 1 1 2 8 1 7 2.0 WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D2581 ml 07 05 11 Dwg Rev: A Prog Rev: A 2-Deburr if necessary 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SECOND CHECK

NC BRAKE

Comment: NC BRAKE

QC8

Comment: SECOND CHECK

BRAKE NC

Form as per Dwg D2581 using CNC Brake

SB 87/05/25

4.0

Each

## Dart Aerospace Ltd

W/O:	7.11		WORK ORD	ER CHANGES					
DATE	STEP		PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			£	·				•	
Part No	:	PAR #:	Fault Category:	NCR	: Yes No		: <del>Q</del>	Date:	16569

QA: N/C Closed: \_\_\_\_ Date: \_\_\_\_

NCR:		I have a second	WORK ORDE	ER NON-CONFORMAN	CE (NCR)			
		Description of NC		Corrective Action Section 8	Verification			
DATE	STEP	Description of NC	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
	- - - - - - - - - - - - - - - - -						*	
								-

NOTE: Date & initial all entries

Wednesday, 4/25/2007 2:40:04 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: MOUNTING BRACKET Customer: CU-DAR001 Dart Helicopters Services Part Number: D2581 Job Number: 32066 Job Number: Seq. #: Description: Machine Or Operation: INSPECT WORK TO CURRENT STEP 6.0 QC5 Comment: INSPECT WORK TO CURRENT STEP PACKAGING RESOURCE #1 PACKAGING 1 7.0 Comment: PACKAGING RESOURCE #1 Identify and Stock 0705 29 Location: W₅S. QC21 FINAL INSPECTION/W/O RELEASE 8.0 Comment: FINAL INSPECTION/W/O RELEASE U DOS 29 Job Completion

Dart Ae	rospace	e Ltd							
W/O:			W	ORK ORDER CHANGES					
DATE	STEP	PRO	OCEDURE CHA	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:	PAR #:	Fault Cate	gory: N	CR: Yes	No <b>DQ</b>	<b>A</b> :	Date:	
					QA: N	/C Close	d:	Date:	
NCR:			WORK ORD	ER NON-CONFORMANC	E (NCR	2)			
		Description of NC			Verific	ation	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	otion Sign & Date		on C	Approval Chief Eng	QC Inspector
				30	1				
	1		1					1	

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	32066
Description: Mounting Bracket	Part Number:	D2581
Inspection Dwg: D2581 Rev: A1		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.328	+0.006/-0.001	0.379	1		vern	
Ø0.191	+0.005/-0.001	0.192	/		vein	
0.750	+/-0.010	0.755	1		vern	
3.596	+/-0.010	3.600	<b>V</b>		WACN	
2.846	+/-0.010	2.848	1		Vein	
1.995	+/-0.010	1.993	<b>/</b>		VEIN	
R0.250	+/-0.010	RO.250			VerN	
						· · · · · · · · · · · · · · · · · · ·
						10. 11.01
			·			
- P. P.						

Measured by:	M.MI	Audited by:		Prototype Approval:	N/A
Date:	070511	Date:	67.05.15	Date:	N/A

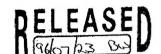
Rev	Date	Change	Revised by	Approy€d
Α	07.01.23	New Issue	KJ/JLM	<i>SM</i>

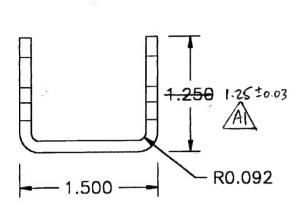


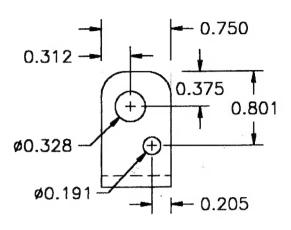


	DESIGN MIKE M	DRAWN BY	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT,			
١	CHECKED	APPROVED  M M	DRAWING NO.	SHEET	REV.	
/	DATE	] /']. //J.	TITLE	JIELI	SCAL	
	96.06,27	:	MOUNTING BRACKET		1	:1

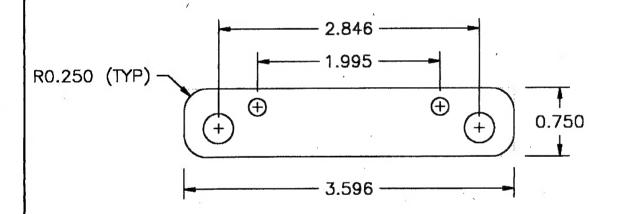
04.05.14







CHANGE TOLERANCE ON 1.25 DIMENSION



MATERIAL: 304/316 SS 0.125 THICK

SHOP COP'S
RETURN TO
ENGINEERING
UNCONTROLLED COP'S
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

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